

VAPCO
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**4 3/8" SLIDING GLASS DOOR (HC40)
Series 9900**

I. GENERAL:

Scope of Work - Furnish all necessary materials as herein specified. Door shall be the Series 9900 as supplied by Valley Aluminum Products Corporation. The Series 9900 is a sliding glass door with a thermally improved frame and panel consisting of an operable, removable, sliding panel and fixed side lite(s). The specifications and materials for the Series 9900 are as follows:

II. PRODUCTS:

Materials - Aluminum shall be of proper alloy for commercial construction. All extruded sections shall be of 6063-T5 aluminum alloy.

Frame - Main frame and panel members shall be a nominal thickness as required by ANSI/AAMA 101. Main frame shall be 4.375" in depth. Main frames and panel members are to be extruded aluminum with a structural thermal barrier of high density low thermal conductivity polyurethane, poured and debridged.

Hardware - Pull & latch set shall be sturdy & reversible for installation on either side of door, designed not to damage latch if moving panel is closed with latch in locking position. Moving panel shall roll on adjustable, lubricated ball bearing tandem rollers.

Weather-stripping - Shall be polypile with mylar fins conforming to AAMA 701.2, Specification for Pile Weatherstrip.

III. CONSTRUCTION:

Assembly - Main frame shall be a mechanically joined construction. Corner joints should be "seam sealed" with a quality grade of sealant meeting the requirements of AAMA 803.3. The sashes shall be assembled with two screws at each corner. All screws at joints of panel and main frame shall be secured into integral screw ports.

Glazing - Glass shall be factory glazed with a marine (wrap around) reusable vinyl glazing channel. The insulated glass units shall be .875" overall thickness with two panes of double strength glass, separated by a .625" air space for optimum insulation. All insulated glass units shall meet the requirements of the ASTM E 774 specification, Class "A".

Screens - (Optional) Sliding screen shall be of hollow extruded aluminum frames. Finish shall match the main frame and panel. Insect screening shall be fiberglass or aluminum wire secured with a vinyl spline.

Finish - Shall be a factory applied baked polyurethane powder coat finish meeting the requirements of AAMA 2603 for Pigmented Organic Coating on Extruded Aluminum. Refer to "Colors and Finishes" chart for examples. Bronze anodizing, clear anodizing and high performance AAMA 2605 finishes are optional.

Operation - The "X" panels are operable on the "Series 9900" and will slide open for ventilation.

IV. PERFORMANCE:

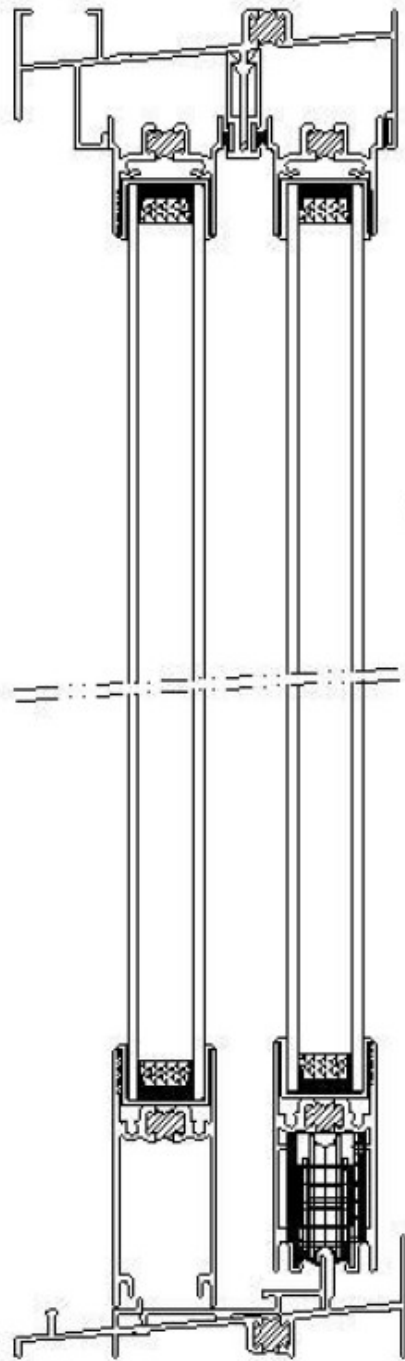
Structural - Shall meet the requirements of ANSI/AAMA 101-I.S. - 2-97, SGD-HC40 specification.

NFRC - Shall meet the requirements of NFRC 100-97 and 200

V. INSTALLATION:

Qualifications - Only skilled mechanics with experience in this trade. Units shall be installed plumb, level, square and shall be secured in accordance with detailed shop drawings. A non-hardening sealant compatible with aluminum shall be provided by the installer and applied in sufficient quality to provide a weathertight seal between the door and surrounding construction.

Installation Details - The manufacturer shall submit complete installation details for the Architects approval. The drawings shall show elevations of sliding glass door, full size details of frame and vent, details of construction and anchorage of door.



**SERIES 9900
SLIDING GLASS
DOOR**

